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D350-607-431
Job Sheet 184272



Part No: D350-607-431

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Basket Strut Retrofit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.12.30 NEW ISSUE DD VERF: RQ IPP REV:B 14.02.03 D350-607-4 REV.C DD VERF:JLM IPP REV:C 14.06.10 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Stores/Pkg-2	9-09	OCT 24 2018
120	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging1-3	9-09	OCT 24 2018
130	QC	1 pcs	11/8/18	11/8/18	0.00	0.00	QC4	9-09	OCT 25 2018
140	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3-1	9-09	OCT 25 2018
145	DC	1 pcs	11/8/18	11/8/18	0.00	0.00	DC	9-09	OCT 25 2018
150	QC21-FG	1 Ea	11/8/18	11/8/18	0.00	0.00	QC21	9-09	OCT 25 2018

Part Op Descriptions: 145 - Photocopy bluefile & type labels per PPPD350-607-431 CHG003

DAG
21
9-09

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	12 Ea (12 ea)	90-Start up Operation	5094583X10 51175072 2
AN4-42A	Bolt	4 Ea (4 ea)	90-Start up Operation	5094583X10 51067305 1
AN6-13A	Bolt	2 Ea (2 ea)	90-Start up Operation	50955644
D3501-1	Bushing	8 Ea (8 ea)	90-Start up Operation	5094361
D3910-5	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	1 Ea (1 ea)	90-Start up Operation	5116273
D3984-030	Rubber Extrusion, X-tube, 3"	8 Ea (8 ea)	90-Start up Operation	511390
D4775-041	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5118799
D4776-3	Skidtube Clevis	2 Ea (2 ea)	90-Start up Operation	5112286
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5090951
D4917-310	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5040721
D4917-315	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5067653
D4917-320	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5044857
D4917-332	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5037296
MS21042L4	Nut	16 Ea (16 ea)	90-Start up Operation	5094592
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation	5083542
NAS1149F0432P	Washer	24 Ea (24 ea)	90-Start up Operation	5117573
NAS1149F0663P	Washer	4 Ea (4 ea)	90-Start up Operation	5052477

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #:		QTY Effective :		IRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			
OTHER : ☐				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐			

Container No: S121164
 Part: D350-607-431
 Job No: 184272
 Serial No/Batch: S121164
 Revision:
 Inspector:
 Exp Date:
 Instructions: TC STC SH94-14 Issue 7 of 7
 FMA-STC SR002131



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90-Start up Operation

AN4-14A	12	1,419	0
AN4-42A	4	139	0
AN6-13A	2	90	0
D3501-1	8	455	0
D3910-5	1	21	0
D3910-7	1	14	0
D3984-030	8	119	0
D4775-041	2	7	0
D4776-3	2	20	0
D4917-300	1	18	0
D4917-310	1	8	0
D4917-315	1	10	0
D4917-320	1	7	0
D4917-332	1	9	0
MS21042L4	16	4,897	0
MS21042L6	2	400	0
NAS1149F0432P	24	1,186	0
NAS1149F0663P	4	700	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 1:07 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

7.0 CONVERSION & OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT
1	1	1	1		D2530	HANDLE ASSEMBLY
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D3501-1	BUSHING
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
				4	D3984-030	RUBBER EXTRUSION, X-TUBE
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
1					D4086-200	PLACARD, MAX LOAD
1					D4086-210	PLACARD, MAX LOAD
		1			D4086-215	PLACARD, MAX LOAD
	1	1			D4086-220	PLACARD, MAX LOAD
	1		1		D4086-232	PLACARD, MAX LOAD
			1		D4086-243	PLACARD, MAX LOAD
				2	D4775-041	STRUT ASSEMBLY
				2	D4776-3	SKIDTUBE CLEVIS
1				1	D4917-300	PLACARD, MAX LOAD
1				1	D4917-310	PLACARD, MAX LOAD
		1		1	D4917-315	PLACARD, MAX LOAD
	1	1		1	D4917-320	PLACARD, MAX LOAD
	1		1	1	D4917-332	PLACARD, MAX LOAD
2	2				AN3-16A	BOLT
		2	2		AN3-20A	BOLT
3	3	3	3		AN4-12	BOLT (DRILLED)
				12	AN4-14A	BOLT
					AN4-22A	BOLT
				4	AN4-42A	BOLT
2	2				AN5-17A	BOLT
		2	2		AN5-21A	BOLT
				2	AN6-13A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
					AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
2	2	2	2		MS21042L5	NUT (OR MS21042-5)
				16	MS21042L4	NUT (OR MS21042-4)
				2	MS21042L6	NUT (OR MS21042-6)
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	24	NAS1149F0432P	WASHER
2	2	2	2		NAS1149F0563P	WASHER
				4	NAS1149F0663P	WASHER

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Revision: E

Date: 16.11.25

Change Record

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Part Number: D350-607-431Description: STRUT RETROFIT[illegible]